EXS210118-02

SLED Butterfly 510nm

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Prepared by: Marco Rossetti
(R&D Manager visibles)

Checked by: Jan Mostel
(Quality Manager)

Approved by: Marcus Duelk
(VP of R&D)

Authorized by: Stephane Chappuis
(VP of operations)

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1. SCOPE

1.1 PURPOSE

The purpose of this document is to specify the electro-optical performance and dimensions of superluminescent light emitting diode (SLED).

1.2 RESPONSIBILITY

EXALOS is responsible for establishing, implementing and maintaining this procedure. The Quality representative shall ensure that a timely Engineering Change Notice (ECN) is issued in accordance with EXALOS procedure for any changes.

2. REFERENCE DOCUMENT

- EXS-WI-0001 Visual Inspection Criteria SLED Chip on Submount Procedure
- MIL STD 883 C method.
- Bellcore GR-468-CORE.

3. ELECTRO-OPTICAL PERFORMANCE (T_{SLED} = 25°C)

Parameter	Symbol	Cond.	Min	Typ	Max	Unit
Power in SMF	P_{op}	$P_{op,\ max}$			5	mW
Operating Current	I_o		390	430	470	mA
Voltage	V_o	$I_{o,\ max}$			7	mW
Center Wavelength	λ_c	$P_{op,\ max}$	500	510	520	nm
Bandwidth FWHM		$P_{op,\ max}$	4	7		nm
Spectral ripple [RB=0.05nm]		$P_{op,\ max}$		0.1	0.3	dB

4. ABSOLUTE MAXIMUM RATINGS

Stresses beyond the absolute maximum ratings may cause permanent damage to the device. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

Parameter	Symbol	Cond.	Min	Max	Unit
Forward current	I_F			500	mA
Reverse voltage	V_R			-2	V
Forward voltage	V_F	$I_{F,max}$		8.0	V
Storage temperature	T_{stg}		-40	85	°C
Operating temperature	T_{op}	$I_{F,max}$	-20	50	°C
Storage humidity		<30°C >30°C	5	95 85	% r.h. % r.h.
Thermoelectric cooler voltage	V_{tec}			5.0	V
Thermoelectric cooler current	I_{tec}			5.0	A
Thermistor Resistance	R_{th}	25°C	10		KΩ
Thermistor constant	B		3892		K
Lead soldering temperature				260	°C
Lead soldering duration				10	s
ESD		human b.m		500	V

5. SCREENING

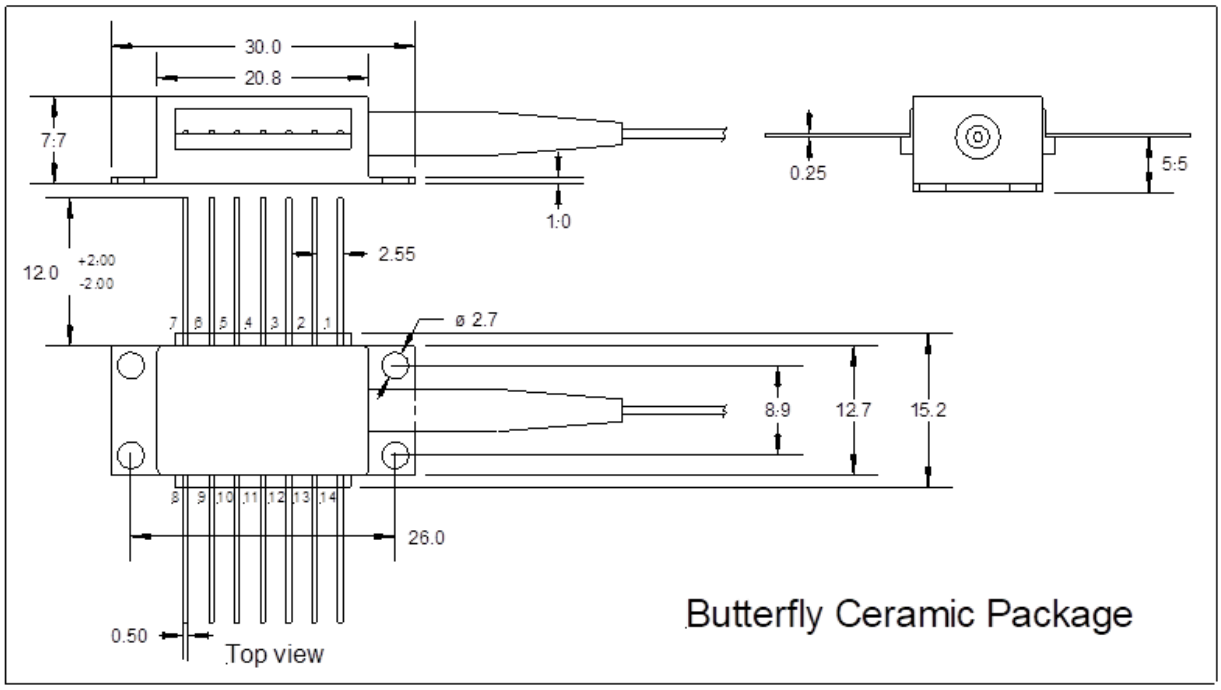
The produced 510nm SLED Module is required to meet all operating conditions specified in Table 3, Electro-Optical Performance Specifications after being subjected to the following screening tests.

Test Item	Test Conditions	Reference
Seal	Fine: Condition A1 Gross: Condition C	MIL-STD-883, Method 1014 Temperature max 85°C
Temperature Cycling	-40°C to +85°C, ramp rate >= 5°C/min 10 cycles	MIL-STD-883, Method 1010

3rd Angle projection

6. PACKAGE DIMENSIONS [mm]

Tolerances : .X ± 0.25 mm



.XX ± 0.05 mm

Butterfly Package			
Pin	**Function**	**Pin**	**Function**
1	**TEC (+)**	**8**	**NC**
2	**THERMISTOR**	**9**	**NC**
3	**NC**	**10**	**SLED ANODE (+)**
4	**NC**	**11**	**SLED CATHODE (-)**
5	**THERMISTOR**	**12**	**NC**
6	**NC**	**13**	**CASE GROUND**
7	**NC**	**14**	**TEC (-)**

7. FIBRE AND CONNECTOR

Part	**Description**
SM Fibre	SM 3.3 / 125 µm Nufern S405-XP
Loose tube secondary coating	900 µm
Fiber pigtail length [min]	1 m
Optical connector	FC/APC Narrow Key (2.0mm)

8. IMPORTANT NOTES

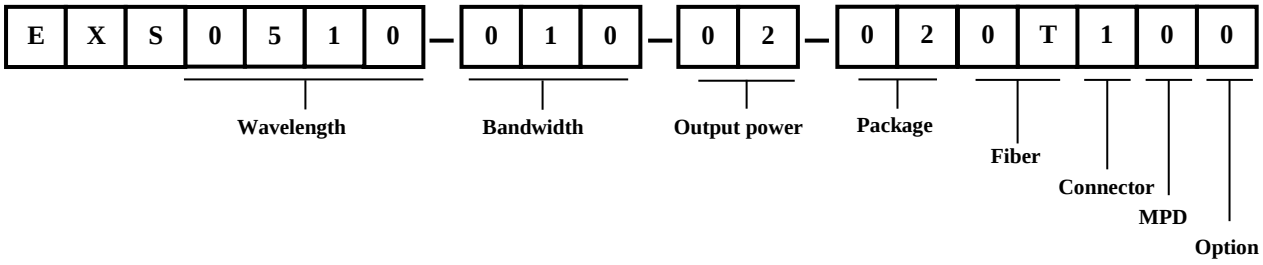
1. Avoid electrostatic discharges, which may destroy the SLED.
2. Never use the SLED module without heat sinking.
3. Adequate eye protection against laser radiation should be used while handling and operating the module.
4. EXALOS declines any responsibility if the device is used in applications where human life may be endangered.
5. Back reflections may influence the output power and spectral characteristics of the SLED. The use of optical isolators and/or angled connectors is recommended. Back reflections of less than -30dB are recommended.

9. ORDERING INFORMATION

Please use the following **part number** to order product from EXALOS:

E	X	S	2	1	0	1	1	8	–	0	2

9.1 TECHNICAL DESCRIPTION



10. REVISION HISTORY

Revision History				
Rev.	**Description**	**ECN**	**Date**	**Released**
1.0	Original version		08.07.2019	Rezzonico
1.1	3dB bandwidth typical = 7nm and minimum = 4nm. Pmin = 1mW	EC-01374	17.11.2021	Rossetti
2.0	Max P of operation = 5mW. I drive range: 390 => 470mA	EXS-EC-01630	21.06.2024	Rossetti