EXS210138-02

SLED TOSA λ=880nm

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1. SCOPE

1.1 PURPOSE

The purpose of this document is to specify the electro-optical performance and dimensions of superluminescent light emitting diode (SLED) TOSA.

1.2 RESPONSIBILITY

EXALOS is responsible for establishing, implementing and maintaining this procedure. The Quality representative shall ensure that a timely Engineering Change Notice (ECN) is issued in accordance with EXALOS procedure for any changes.

2. REFERENCE DOCUMENT

- EXS-WI-0001 Visual Inspection Criteria SLED Chip on Submount Procedure
- MIL STD 883 C method
- Bellcore GR-468-CORE

3. ELECTRO-OPTICAL PERFORMANCE (T_{SLED} = 25°C)

Parameter	Symbol	Min	Typ	Max	Unit
Operating Current	I_{op}			150	mA
Power in SMF	P_o	1	2		mW
Centre Wavelength	λ_c	860	880	900	nm
3dB Bandwidth		50	70		nm
Spectral ripple [RB=0.1nm]			0.1	0.3	dB
Monitor Diode Current*	I_{MPD}	50			µA
Monitor diode bias voltage	V_{Bias}	0		-12	V

4. ABSOLUTE MAXIMUM RATINGS

Stresses beyond the absolute maximum ratings may cause permanent damage to the device. Exposure to absolute maximum rating conditions for extended periods may affect device reliability.

Parameter	Symbol	Cond.	Min	Max	Unit
Forward current	I_F	$P_o \leq P_{max}$		180	mA
Reverse voltage	V_R			-2	V
Forward voltage	V_F	$I_{F,max}$		3	V
Storage temperature	T_{stg}		-40	85	°C
Operating temperature	T_{op}	$P_o \leq P_{max}$	-20	65	°C
Max Power ex-fiber†	P_{max}			5	mW
Lead soldering temperature				260	°C
ESD		human b.m		500	V

* Measurement conditions:
  - $I_{op} = I_{op}$ Max
  - Monitor PD bias voltage: 0 Volts

  Input resistance of the Monitor PD current measurement circuit 10 Ohm

† The drive current may need to be adjusted in order not to exceed the maximum power rating for low ambient temperature.

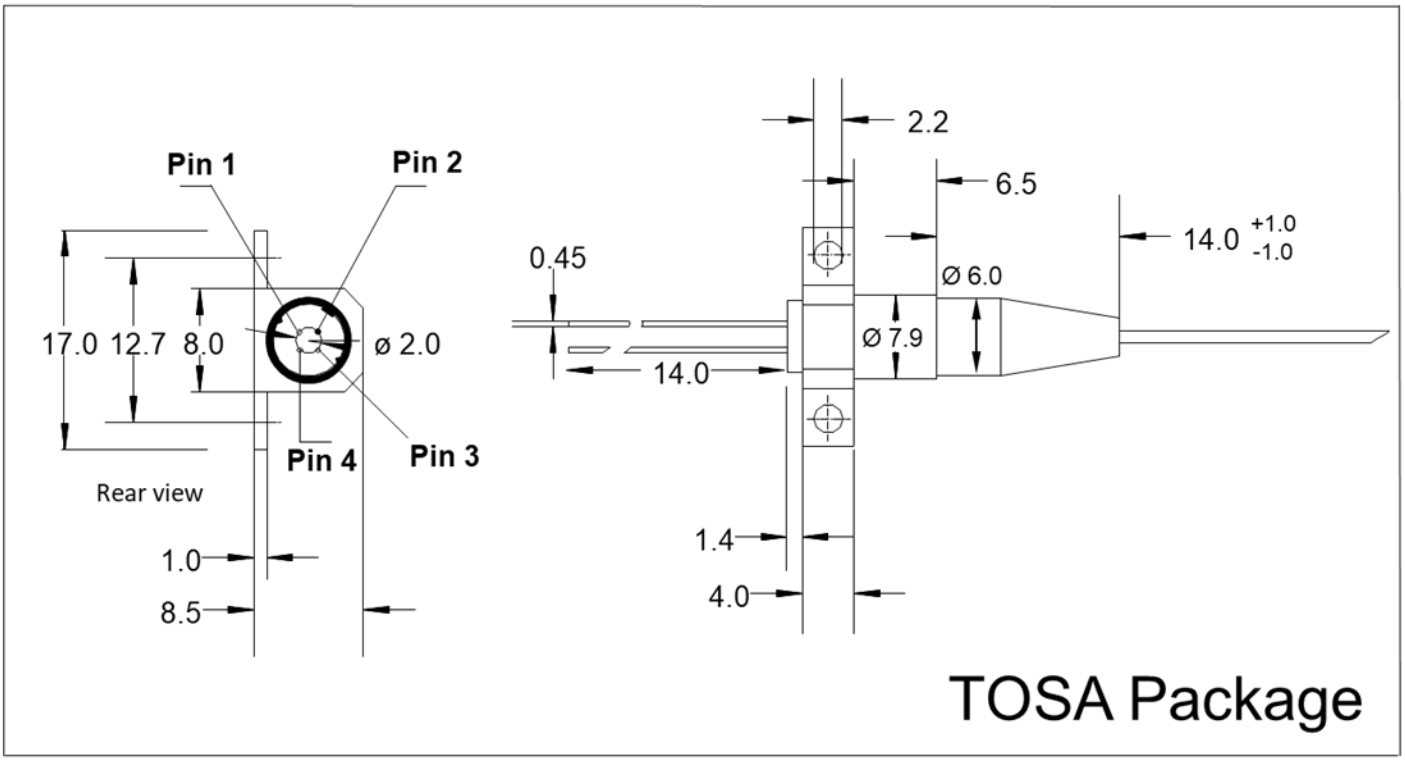
5. SCREENING (EXS210138-02)

The manufactured 880nm SLED Module is required to meet all operating conditions specified in Table 4.1, Electro-Optical Performance Specifications after being subjected to the following screening tests.

Test Item	Test Conditions	Reference	Sample
Hermetic Seal (At TO-CAN Level)	Fine leak : Max. leak rate 5x10^{-8} atm.cc/sec Gross leak :	MIL-STD-883, Method 1014 Condition A MIL-STD-883, Method 1014 Condition C	100 % 100 %
Temperature Cycling	-40°C to +85°C, ramp rate >= 5°C/min 20 cycles	MIL-STD-883, Method 1010	100%

6. PACKAGE DIMENSIONS [mm]

Tolerances: .X ± 0.25 mm
.XX ± 0.05 mm



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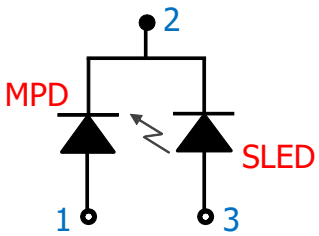
Pin	**Function**
1	MONITOR DIODE ANODE
2	SLED CATHODE (-), MONITOR DIODE CATHODE , CASE
3	SLED ANODE (+)
4	NC



7. FIBRE AND CONNECTOR

Part	Description
SM Fibre	SM 5/125 Corning HI780
Loose tube	900 µm
Fibre pigtail length [min]	1 m
Optical connector	FC/APC (Narrow Key 2.0mm)

8. IMPORTANT NOTES

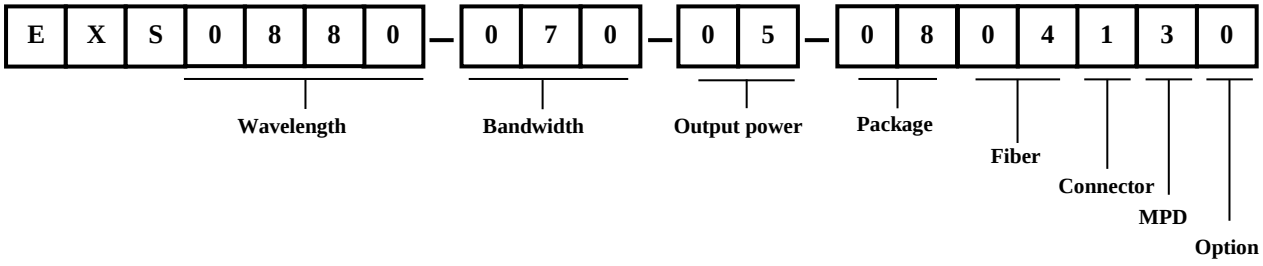
1. Avoid electrostatic discharges, which may destroy the SLED.
2. Never use the SLED module without heat sinking.
3. Adequate eye protection against laser radiation should be used while handling and operating the module.
4. EXALOS declines any responsibility if the device is used in applications where human life may be endangered.
5. Back reflections may influence the output power and spectral characteristics of the SLED. The use of optical isolators and/or angled connectors is recommended. Back reflections of less than -30dB are recommended.

9. ORDERING INFORMATION

Please use the following **part number** to order product from EXALOS:

E	X	S	2	1	0	1	3	8	–	0	2

9.1 TECHNICAL DESCRIPTION



10. REVISION HISTORY

Revision History				
Rev.	**Description**	**ECN**	**Date**	**Released**
1.0	Original version	EC-01462	20.07.2022	Rezzonico
2.0	Updated TOSA drawing	EC-01579	09.11.2023	Rezzonico